

Cutting and Punching Unit for Retainer Strips, Comprising of Roll Feed Mechanism, Punching Unit, Cutting Unit, Microprocessor Controlled and Fully Programmable

- JIT production of retainer strips
- No pre-cut and pre-punched retainers required in inventory
- Sequences of different lengths, holes, and notch locations are freely programmable
- Number of finished parts can be programmed
- Multiple widths can be cut without adjustment (70mm max)
- Finished product disposed into box for easy handling
- Stepper motor driven feeding system

Optional:

- Sewing station for welt type retainer strips (3145/4) Flatbed Chainstitch sewing head with close coupled puller
- Unrolling device to remove welt cord from roll
- Buffer station between unroll and sewing station
- Buffer station between sewing and cut-and-punch station
- Cutter and one punch (standard) additional punches (max 4) with different shapes (v-notch, diamond, half round, oblong)
- Chute disposal into box



Website: www.atlatt.com email: sales@atlatt.com

This equipment may be protected by one or more of these patents. Other patents may be pending:
 US patents: 4,280,421; 4,432,294; 4,466,367; 4,644,883; 5,134,947; 5,159,889; 5,203,270; 5,522,332; 5,524,563; 5,562,060; 5,634,418; 5,647,293;
 5,657,711; 5,743,202; 5,865,135; 5,899,159; 5,915,319; 5,918,560; 5,979,345; 6,035,794; 6,055,921; 6,202,579; 6,279,869; 6,295,481; 6,494,255;
 6,802,271; 6,574,815; 6,834,603; 6,968,794; 6,994,043; 7,100,525; 7,100,526; 7,210,181; 7,383,676 ; 7,383,780; 7,412,936; 7,543,364; 7,574,788;
 7,647,876; 7,735,439; 7,984,681; 8,042,478
 Foreign patents: 9-520,472; 0,537,323; 92,905,522.6; 96,936,922.2; 2,076,379; 2,084,055.
 Other U.S. and Foreign Patents Pending. Copyright 2012 Atlanta Attachment Co.

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